

## ABSTRACT

A method for manufacturing of a screen plate including the screen printing plate, screen printing plate using an image, electronic stencil and the like in order to print the 5 image to printed object, includes a step for preventing generating of a moire including moire fringes and a spot produced by piling up the formation which the point and line are distributed regularly and geometrically, one of setting a dot angle of printing colors needed for printing of the screen plate at a predetermined angle and matching a screen angle with the dot angle; and a step for forming the screen plate including a screen and 10 a frame stretching the screen so that it can prevent certainly the generating of moire so that it can print a picture with a lively motion and with high resolution, and it can be manufactured the high utility value of a screen plate in the optimal state.